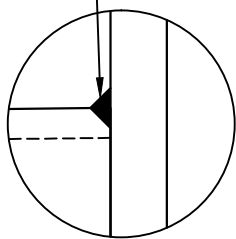
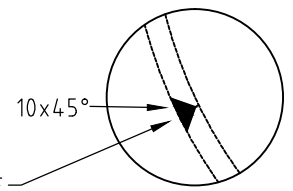


ONE SIDED V-JOINT ON CONICAL SHEET FOLDED CHF. 8x45°



DETAIL VIEW - X

NO WELDING ON OUTSIDE OF ROUND (GRINDED PROPERLY)



DETAIL VIEW - Y

Welding rod strength as per DIN : SG2 DIN 8559.  
 Welding Seams: If not explicitly indicated on the drawings the welding have to has a throat thickness of 0.7 x minimum plate thickness.  
 Total two number of filler passes for mig weld will be highly strengthen.  
 PROJECT:Melbye Fundament for Project 22kV  
 Meisfjord-Bjørn Helgelandskraft P-15799.

- NOTES:-  
 1. PLATE SPLICE  
 2. 4 mm x 45° CHAMFER ON OUTSIDE EDGE, ALL THE WAY AROUND.  
 3. UNSPECIFIED TOLERANCE AS PER ISO:2768-C.

Tol, Class		Permissible deviations for basic size range							
Designation	Description	0,5 up to 3	over 3 up to 6	over 6 up to 30	over 30 up to 120	over 120 up to 400	over 400 up to 1000	over 1000 up to 2000	over 2000 up to 4000
ISO:2768-1	c (coarse)	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±3,0	±4,0

S.No	Description	Drawing No.	Material	Qty.	Weight
1	BASE PLATE	AIMEL-028-00-01	S450 $\Delta$	1	49,420 Kg
2	CONE	AIMEL-028-00-02	S-355J2N	1	184,650 Kg

Rev No	Revision note	Reasons	Rev. Date	Changed By	Sign
Gen. Tol:- SEE TABLE		Customer Name:-MELBYE	Finish:- HDG (Min. 90 $\mu$ m)	Status:- MANU.	
Itemref AIMEL-028	Weight:-240.090 Kg	Customer Code:-	Article No.		
Drawn by Sanjeev	Checked by	Approved by	Material SEE TABLE	Date 02-09-20	Scale N.T.S.
ACCORD INDUSTRIES			ROCK FOUNDATION # 4 344 kNm		
			Dr.No:- AIMEL-082-00-00 M24	Rev. 00	Sheet 1/1